



Finished Product Technical Specifications Created by MAISON PERRIER - FOREVER - Flavored

Date: 24/09/2024

CAT id: NA

Category: Beverages

Address:

Nestlé Waters Supply Sud

LIEU-DIT « LES BOUILLENS »

30310 VERGÈZE

TÉL : 33 (0)4 66 87 62 00

FAX : 33 (0)4 66 87 6363

GENERAL INFORMATION

Description:

Flavored sparkling beverage

Country of origin: France

Ingredients :

Raspberry : Carbonated water (99,8%), natural raspberry flavour with other natural flavours (0,19%).

Pineapple : Carbonated water (99,8%), natural pineapple flavour with other natural flavours (0,18%).

Peach : Carbonated water (99,8%), natural peach flavour with other natural flavours (0,19%).

Passionfruit : Carbonated water (99,9%), natural passionfruit flavour with other natural flavours (0,088%).

Orange : Carbonated water (99,9%), natural orange flavour with other natural flavours (0,09%)

Lychee : Carbonated water (99,9%), natural flavour (0,09%)

Lemon : Carbonated water (99,9%), natural lemon flavour with other natural flavours (0,09%)

Grapefruit : Carbonated water (99,9%), natural flavour (0,08%)

Ginger lime : Carbonated water (99,8%), natural ginger lime flavour with other natural flavour (0,16%)

Blackberry : Carbonated water (99,8%), natural blackberry flavour with other natural flavours (0,19%)

Lime : Carbonated water (99,9%), natural lemon and lime flavour (0,09%)

Strawberry : Carbonated water (99,8%), natural strawberry flavour with other natural flavour (0,19%)

Mint : Carbonated water (99,8%), natural mint flavour (0,17%)

13 products available in the range : Flavor Lemon , Flavour Lime, Flavor Orange, Flavor Peach, Flavor Strawberry, Flavor Grapefruit, Flavor Pineapple, Flavor Blackberry, Flavor Raspberry, Flavor Lychee, Flavor Ginger-Lime, Flavor Passionfruit, Flavor Mint

Please note ingredients are listed as per EU Regulations. The list of ingredients may differ per local market regulations. Declared quantities (%) of ingredients have been rounded and therefore total % may not add up exactly to 100%.

Note 1: - %w/w - Rounded values

Lemon: 0.09% (CAN, rPET)

Lime: 0.09% (CAN, rPET)

Orange: 0.09% (CAN, rPET)

Peach: 0.19% (CAN, rPET)

Strawberry: 0.19% (rPET, CAN)

Grapefruit: 0.08% (CAN, rPET)

Pineapple: 0.18% (CAN, rPET)

Blackberry: 0.19% (CAN, rPET)

Raspberry : 0,19% (CAN)

Lychee : 0,09% (CAN, rPET)

Passionfruit : 0,09% (CAN, rPET)

Ginger - Lime : 0,16% (CAN, rPET)

Mint : 0,17% (rPET)

Recommendations for Preservation and Storage:



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___ PRIMARY ___

PRIMARY PET BOTTLE: Keep in a cool place, away from direct sunlight and freezing.

PRIMARY CAN : Keep in a dry and cool place, away from freezing.

___ SECONDARY ___

SECONDARY CARDBOARD (with PET BOTTLES inside) : Keep in a dry and cool place, away from direct sunlight and freezing.

SECONDARY CARDBOARD (with CANS inside) : Keep in a dry and cool place, away from freezing.

SECONDARY PLASTIC FILM (with PET BOTTLES inside) : Keep in a cool place, away from direct sunlight and freezing.

SECONDARY PLASTIC FILM (with CANS inside) : Keep in a dry and cool place, away from freezing.

___ TERTIARY ___

TRAY + PALLET (with PET BOTTLES inside) : Same as secondary

TRAY + PALLET (with CANS inside) : Same as secondary

Shelf life:

Can: Lime, Lemon, Strawberry, Grapefruit, Peach, Pineapple, Raspberry, Lychee, gingerlime, passionfruit - 18 months / Blackberry, Orange - 15 month

Virgin PET : SKUs JP, CN, XX, XI, KR - 18 months

rPET 100cl: Lime, Lemon, Orange, Mint, Grapefruit, Strawberry, pineapple, gingerlime, passion fruit , 12months; (FR/BE - 10month).

rPET 50cl: Lime, Lemon, Orange, Grapefruit, Strawberry, Peach, Pineapple, Blackberry , Lychee, passionfruit - 15 months

Organoleptic Specifications:

Typical for sparkling beverage with flavor



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Nutritional Information – Labelling as per EU regulation

Parameter	Unit	Value per 100ml	Comments
Calories/Energy	kJ	2-4	As per recipe
Calories/Energy	kcal	0-1	As per recipe
Total fat	g	0	
of which saturated fat	g	0	
Total carbohydrates	g	0	
of which total sugars	g	0	
Dietary fibre	g	0	
Protein	g	0	
Sodium	mg	0.84	

Ethanol level

Maison Perrier flavored	%v/v	/	Deviation: +/- 25% See details per receipt in Note 2
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Note 2 - %v/v

- Maison Perrier Forever lemon: 0.06
- Maison Perrier Forever lime: 0.07
- Maison Perrier Forever Orange: 0.08
- Maison Perrier Forever strawberry: 0.10
- Maison Perrier Forever grapefruit: 0.10
- Maison Perrier Forever peach: 0.09
- Maison Perrier Forever pineapple: 0.14
- Maison Perrier Forever Blackberry: 0.09
- Maison Perrier Forever Raspberry 0,13
- Maison Perrier Forever Lychee 0,08
- Maison Perrier Forever passionfruit 0,06
- Maison Perrier Forever Ginger Lime 0,19
- Maison Perrier Forever Mint : 0,16



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CHEMICAL SPECIFICATIONS

Below are presents results of analysis for major chemicals.

Parameter	Unit	Value	Comments
pH	pH unit	5,5	+/- 10%
Carbon dioxide content at point of bottling	g/L	PET : 7g/L Glass : 5 g/L Can: 4 - 5,7 g/L	PET : +/- 15% Glass +/- 20%

SWEETENERS

Neotame	ng/L	< 200	
Stevioside	ng/L	< 500	
Aspartame	ng/L	<100	
Acesulfame	ng/L	<100	
Saccharin	ng/L	< 200	
Neohesperidin	ng/L	< 200	
Cyclamate	ng/L	<100	
Sucralose	ng/L	<200	
Rebaudioside A	ng/L	<500	



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MICROBIAL SPECIFICATIONS

Indicator	Limit /cfu	Volume/ml	Comments
Total coliforms	0	250	
Escherichia coli	0	250	
Pseudomonas aeruginosa	0	250	
Heterotrophic Plate Count at 22°C	100	1	see Note 1

Note 1: within 12 hours following packaging (method ISO 6222-1999)

ALLERGEN SPECIFICATIONS

For the EU : Product does not contain major allergens listed in EU regulation 1169/2011
 For other markets : Please check MAD (Major Allergen Declaration) for allergen information

PACKAGING SPECIFICATIONS

Primary Packaging	Description
Can	33 cl aluminium can 25 cl aluminium can
rPET bottle	50 cl with plastic screw cap (20% recycled PET) 100 cl with plastic screw cap (20% recycled PET) 100 cl monolayer (FR/BE) with plastic screw cap (25% recycled PET)
Secondary Packaging	Description
Cardboard box for can	33 cl size : - 24 cans per 6 cans filmed pack - 24 cans per filmed tray - 24 cans per 4 can per cluster in a tray 25 cl size : - 35 cans per filmed tray - 30 cans : 10 cans per cardboard fridge pack in a tray
Can Tray Removal	33cl size : 24 cans per 8 cans per fridge in a film (without tray)
Plastic	50 cl size : - 24 bottles per 4 x 6 bottles filmed pack, or - 24 bottles filmed per pack - 24 bottles per 4 x 6 bottles filmed pack in a tray -24bottles per 4x6 bottles filmed pack 100 cl size : - 6 bottles filmed per pack - 12 bottles filmed per pack

Note about packaging compliance according to supplier DOC:

Primary packaging are compliant with FR, EU, US FDA regulations +Nestlé Standards abstract on materials in contact with food + Nestlé Standard on Printing Inks for food packaging



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MANUFACTURING CONDITIONS

The bottling factory is FSC 22000, ISO 14001, ISO 45 0001 and ISO 9001 certified.

Validation

Function	Approvers	Date signature	
Factory Quality Manager	Cynthia Arzul		04/10/2024
Manufacturing support	Justine Cerna		24/09/2024
Market RSA	Marron Law		24/09/2024

S.A.S. AU CAPITAL DE 7 309 106,33 €

SIÈGE SOCIAL : 12 BOULEVARD GARIBALDI - 92 130 ISSY LES MOULINEAUX

SIRET 702 034 398 00041 – R.C.S. NANTERRE B 702.034.398